

SOLD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5300-1**Job Sheet 172870****Part No:** D5300-1**Job Qty:** 35 ea**Part Name:** GHL Bushing**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 2/22/18**Job Tracking No:****Due Date:** 2/26/18**Created By:** Logan David**Type:** SOLD**Description:****Note:** DWG REV A IPP REV:A NEW ISSUE 15-08-24 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	35 Ea		2/23/18	0.00	0.00	Start Up Machining-3		JB 18-03-05
100	Hardinge	35 pcs		2/26/18	0.00	22.58	Hardinge		JB 18-03-05
110	QC	35 pcs		2/26/18	0.00	0.00	QC2 Machining-3		JB 18-03-05
120	QC	35 pcs		2/26/18	0.00	0.00	QC8 Machining-3		JB 18-03-05
130	Packaging	35 pcs		2/26/18	0.00	0.00	Packaging3-2		5/1/02
140	QC21-SA	35 Ea		2/26/18	0.00	0.00	QC21		MAR 06 2018

Part Op 100 - Machine as per folio FB DWG REV: _____
 Descriptions: 130 - LOCATION : FP001

DAS
21
9-00 MAR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	13.1250 ft (.375 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	13	61	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 11:43 AM dart.logan.david



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Container No: S047784



Part: D5300-1

Job No: 172870

Serial No/Batch: S047784

Revision:

Inspector:

Date: 03/05/18

DART AEROSPACE LTD		Work Order:	172810
Description: GH1 bushing		Part Number:	D5300-1
Inspection Dwg: D5300 Rev: A			Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: J.B. <i>[Signature]</i>	Checked by: J.C.L. <i>[Signature]</i>	QC Inspector:
Date: 18-03-05	Date: 18-03-05	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.03.17	New Issue	KJ 	

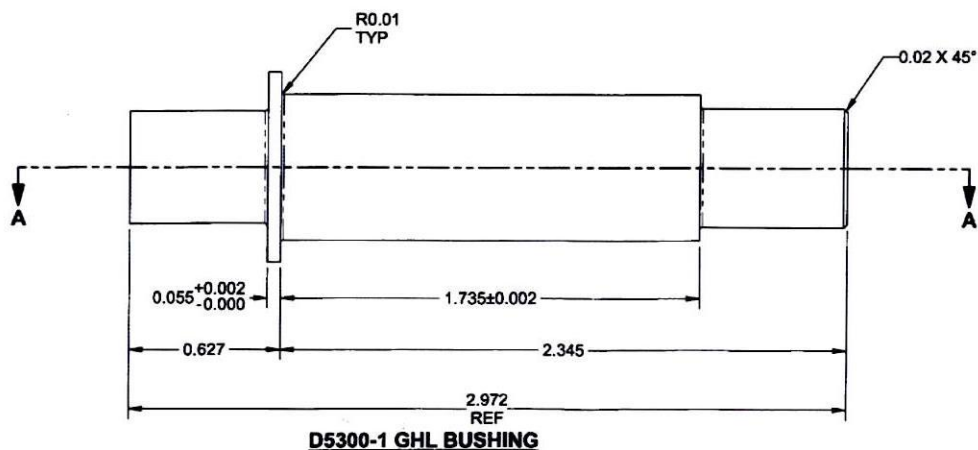
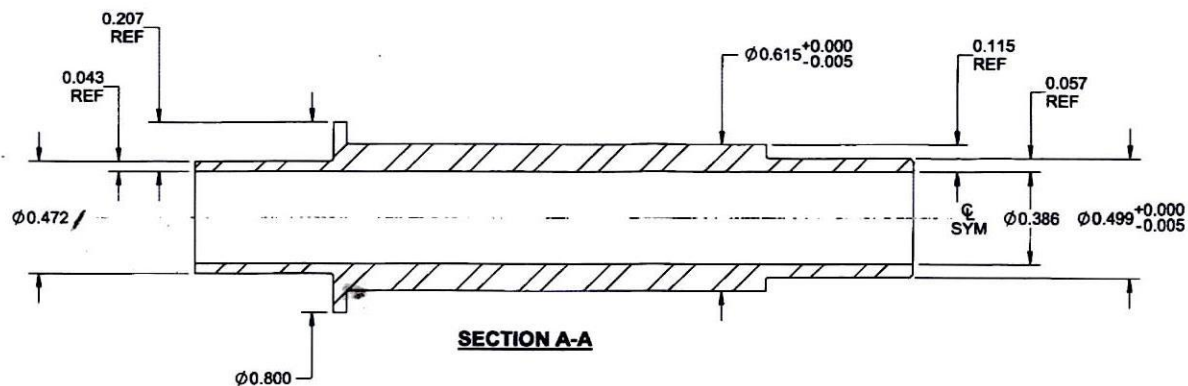
DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 0.12 lbs

RELEASED
2016-02-04
EWN-514

APPROVED

A NEW ISSUE		AP	15.11.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	AP		
CHECKED	AJS	DRAWING NO. D5300	
MFG. APPR.	JLM		
APPROVED	WM	TITLE GHL BUSHING	
DE APPR.	DS		
DATE	15.11.02	REV. A SHEET 1 OF 1 SCALE NTS	

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RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172870

20180222

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